



ON-LINE

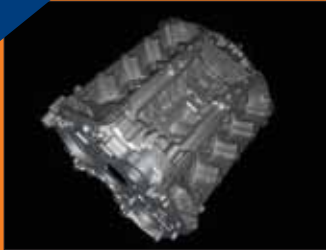
# TENDER SALE

By order of: Caparo Aluminium Technologies Ltd  
due to the re-organisation of the manufacturing process



## HARD SAND PRECISION MOULDING PRODUCTION LINE (2004)

(SMALL TO MEDIUM PRODUCTION - PREVIOUSLY PRODUCING V10 ALUMINIUM ENGINE BLOCK)



Hansberg 100 litre loop mould multi-tool moulding system with plc control. 6 tool powered loop system. Independent sealed gasing station with automatic stripping & mould manipulation and in-cycle tool changer. Max mould size 1300x800x700mm high. Max weight 2000kg. 60 cycles per hour (Approx).

- Mould assembly & coring up area from 4 conveyors.
- 2x rail lines incorporating gas melting furnaces & electric holding furnaces
- General Kinematic vibratory knockout & sand attrition recovery system
- JKF extraction servicing the cooling knockout & recovery systems
- 10x core manufacturing units 20 – 65 litres



**VIEWING: STRICTLY BY PRIOR APPOINTMENT WITH THE AUCTIONEERS**

**TENDERS DUE: 12Noon FRIDAY 18th JUNE 2010**

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